QUICK REFERENCE DATA

*SH4ME5M Series Split System Heat Pump for Manufactured Housing 14.3 SEER2 - 7.5 HSPF2

| MODEL NUMBER *SH4ME5M | | 1SP24K | 1SP30K | 1SP36K | 1SP42K | 1SP48K |
|---|-----------|--------|--------|----------|--------|--------|
| REFRIGERANT SUCTION LINE O.D. NOTE: Liquid line is 3/8" O.D. | 0-24 Ft. | 3/4" | 3/4" | 3/4" | 7/8" | 7/8" |
| | 25-39 Ft. | 3/4" | 3/4" | 3/4" | 7/8" | 7/8" |
| | 40-75 Ft. | 3/4" | 3/4" | 7/8" (1) | 7/8" | 7/8" |
| FACTORY R-454B REFRIGERANT CHARGE in ounces for outdoor unit, C85-X indoor & 20' Lineset. | | 76 | 85 | 90 | 103 | 107 |

NOTES

- · Always use good piping practices when configuring unit line-sets.
- Additional Charge Per Foot Guidance:
 - (a) Always calculate the ideal unit charge based on the actual piping length.
 - (b) For configurations with the indoor unit located above the outdoor, always ensure that a sub-cooled liquid exists at the indoor unit.
 - (c) Units using 1-1/8" suction lines may use 1/2" liquid lines. Requires 3/8" to 1/2" reducer from line to unit.

| OUNCES OF R-454B PER FOOT OF LINE-SET | | | | | | |
|---------------------------------------|-------------|-------------|--|--|--|--|
| ACR Suct. Size | 3/8" Liquid | 1/2" Liquid | | | | |
| 5/8 | 0.529 | - na - | | | | |
| 3/4 | 0.557 | - na - | | | | |
| 7/8 | 0.585 | 1.032 | | | | |
| 1 1/8 | 0.664 | 1.111 | | | | |

(1) Requires 7/8" to 3/4" reducer from line to unit

Table 1. Physical Data

Instructions:

- 1. Find the column for the model of outdoor unit that is being installed.
- 2. Find the row for the model of the indoor unit that is being installed.
- 3. Find the cell in the table in which this row and column meet. In this cell the appropriate orifice / TXV and charge addition for this match are listed.

Examples

 For the *SH4ME5M1SP36K/C85DAMX3036U-B unit match the appropriate TXV is 1046719 and zero ounces of refrigerant needs to be added to the system when a 20 foot line-set is utilized. Charge Adjustment for alternate line-set lengths should be calculated per the instructions provided with table 1 and the data contained within it.

THE CHARGE ADDITIONS PROVIDED IN THIS DOCUMENT ARE ESTIMATES BASED ON TEST DATA AND SHOULD ONLY BE A STARTING POINT. AFTER FOLLOWING THESE DIRECTIONS PLEASE ADJUST THE REFRIGERANT AMOUNT BASED ON THE APPROPRIATE CHARGING TABLES OR CHARTS IN THE INSTALLATION INSTRUCTIONS OR CHARGING LABEL.

*SH4ME5M Series Split System Heat Pump for Manufactured Housing 14.3 SEER2 - 7.5 HSPF2

| MODEL NUMBER: *SH4ME5M | | 1SP24K | 1SP30K | 1SP36K | 1SP42K | 1SP48K |
|--------------------------------------|---------------------|--|-----------------------|-----------------------|-----------------------|-----------------------|
| OD RESTRICTOR SUPPLIED WITH OD UNIT: | | 0.041 | 0.042 | 0.048 | 0.048 | 0.055 |
| OUTDOOR UNIT, FACTORY CHARGE (OZ.) | | 76 | 85 | 90 | 103 | 107 |
| MODELS | SUPPLIED WITH ID | REQUIRED RESTRICTOR OR TXV (CHARGE ADDITION (OZ) / RATED AIRFLOW - SCFM) | | | | |
| C85D-X | | | | | | |
| C85DAMX24U-B | 1046707 | 1046707 (0 / 885) | | | | |
| C85DAMX3036U-B | 1046719 | | 1046719 (0 / 1100) | | | |
| C85DAMX3036U-B | 1046719 | | | 1046719 (0 / 1100) | | |
| C85DAMX43U-B | 1046713 | | | | 1046713 (0 / 1325) | |
| C85DAMX4960U-B + E7 + Blower Kit | 1046729 | | | | | 1046729 (0 / 1375) |

NOTES:

The charges listed are only valid for the standard 20' lineset.

Restrictors are shown by the size indicated, TXV's are shown with part numbers. Part numbers beginning with 10467** are R454B TXV part numbers.

Table 2. Restrictor or TXV / Charge Addition (Oz)